

CLAIM AMENDMENTS:

1-22 cancelled

23. cancelled.

24. (currently amended) The cosmetic pad of ~~claim 23~~claim 46, wherein said particles comprise a meltable thermoplastic glue powder containing polyamide, polyethylene, and/or a polyester.

25. (currently amended) The cosmetic pad of ~~claim 23~~claim 46, wherein said sintered abrasive particles have a diameter of 50 to 400 μm , ~~100 to 350 μm , or 150 to 300 μm .~~

26. (currently amended) The cosmetic pad of ~~claim 23~~claim 46, wherein said sintered abrasive particles have a height, perpendicular to a plane of flat extension of said fiber layer, of 50 to 400 μm , ~~100 to 350 μm , or 150 to 300 μm .~~

27. (currently amended) The cosmetic pad of ~~claim 23~~claim 46, wherein said abrasive particles are applied with a surface density of 5 to 50 g/m^2 , ~~10 to 40 g/m^2 , or 15 to 30 g/m^2 .~~

28. (currently amended) The cosmetic pad of ~~claim 23~~claim 46, wherein said fiber material includes a non-woven material.

29. (currently amended) The cosmetic pad of ~~claim 23~~claim 46, wherein said fiber material consists essentially of or comprises synthetic micro staple fibers.
30. (previously presented) The cosmetic pad of claim 29, wherein said micro staple fibers have a length of at least 7 mm.
31. (previously presented) The cosmetic pad of claim 29, wherein said micro staple fibers are polyester (PES) or viscose fibers.
32. (currently amended) The cosmetic pad of ~~claim 23~~claim 46, wherein a surface density of the cosmetic pad is 40 to 300 g/m², ~~60 to 250 g/m², 120 to 250 g/m², or 150 to 250 g/m².~~
33. (currently amended) The cosmetic pad of claim 29, wherein a fraction of micro staple fibers is 15 to 85 % per weight, ~~15 to 65 % per weight, or 20 to 30 % per weight.~~
34. (currently amended) The cosmetic pad of ~~claim 23~~claim 46, wherein the pad contains ~~inclusion of additional~~ cotton fibers of up to 72 % per weight, ~~15 to 65 % per weight, or 50 to 65 % per weight.~~
35. (currently amended) The cosmetic pad of ~~claim 23~~claim 46, wherein the pad comprises cotton noils.
36. (currently amended) The cosmetic pad of ~~claim 23~~claim 46, further comprising heat meltable binding fibers having a weight percent fraction of 10 to 20 weight %, ~~12 to 18 %, or 12 to 15 weight %.~~

37. (previously presented) The cosmetic pad of claim 36, wherein said binding fibers are multi-component fibers or bi-component fibers.
38. (currently amended) The cosmetic pad of claim 37, wherein said multi-component fibers have a fiber thickness of 1.3 to 10 dtex ~~or 1.3 to 3.0 dtex~~ and a fiber length of 3 to 60 mm.
39. (previously presented) The cosmetic pad of claim 37, wherein said bicomponent fibers are co-polyester (CO-PES)/ polyester (PES) bicomponent fibers.
40. (previously presented) The cosmetic pad of claim 37, wherein a melting temperature of said heat meltable binding fibers or of a low melting temperature component of said multi-component fibers is less than a melting point of micro staple fibers.
41. (currently amended) Use of the cosmetic pad of ~~claim 23~~claim 46, for a cleaning of or make-up removal on skin.
42. (currently amended) A method for manufacturing a cosmetic pad having a roughened surface, the method including the following steps:
- a) preparing a fiber layer;
 - b) introducing meltable glue powder particles onto one side of the fiber layer; and

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c) thermally bonding the particles to the fiber layer by heating the particles to melt only a surface region thereof while avoiding complete melting of the entire particles, thereby smoothing particle surfaces, wherein the heated particles subsequently cool and their surfaces solidify to bond to the fiber layer.

43. (previously presented) The method of claim 42, wherein the meltable glue powder particles are distributed on one side of the fiber layer in a substantially uniform fashion.
44. (previously presented) The method of claim 42, wherein the meltable glue powder particles are introduced onto one side of the fiber layer in a non-uniform fashion using a template.
45. (previously presented) The method of claim 42, wherein step c) is effected by means of hot air or infrared radiation.
46. (new) A cosmetic pad made by the method of claim 42.